

IN THE CLAIMS:

1. (Currently Amended) A control arm for the wheel suspension of a motor vehicle, the control arm comprising:

an arm body made of at least one sheet metal part; and

at least one pivotal point for connection to a fixing point on the vehicle body side,

5 whereby the pivotal point is designed as a circular mounting bushing for an elastic bearing element, wherein a wall of said mounting bushing is molded in one piece integrally formed with said arm body molded in one piece to define a one piece mounting bushing arm body structure, said wall comprising a bearing area having a ring-shaped design as well as a mounting strap fixed on said arm body.

2. (Previously Presented) A control arm in accordance with claim 1, wherein said mounting strap is fixed on said arm body by means of welding.

3. (Previously Presented) A control arm in accordance with claim 1, wherein said mounting strap is fixed on said arm body by means of gluing.

4. (Previously Presented) A control arm in accordance with claim 1, wherein said mounting strap is fixed on said arm body by means of riveting.

5. (Previously Presented) A control arm in accordance with claim 1, wherein said

mounting strap is fixed on said arm body by means of bolting.

6. (Previously Presented) A control arm in accordance with claim 1, wherein said mounting strap is fixed on said arm body by means of clinching.

7. (Previously Presented) A control arm in accordance with claim 1, wherein said mounting strap is fixed on said arm body by means of tox clinching.

8. (Previously Presented) A control arm in accordance with claim 1, wherein said bearing area and said mounting strap essentially have identical width dimensions.

9. (Currently Amended) A motor vehicle wheel suspension control arm comprising:  
an arm body made of at least one sheet metal part; and  
a circular mounting bushing comprising a wall ~~provided as an integral part of molded~~  
with said at least one sheet metal part such that said wall forms an integral part of said arm body  
to define a one piece arm body mounting bushing structure, said circular mounting bushing  
[[and]] including a bearing area with a ring-shape as well as a mounting strap.  
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10. (Previously Presented) A control arm in accordance with claim 9, wherein said mounting strap is fixed on said arm body by welding.

11. (Previously Presented) A control arm in accordance with claim 9, wherein said mounting strap is fixed on said arm body by glue.

12. (Previously Presented) A control arm in accordance with claim 9, wherein said mounting strap is fixed on said arm body by one or more rivets.

13. (Previously Presented) A control arm in accordance with claim 9, wherein said mounting strap is fixed on said arm body by one or more bolt.

14. (Previously Presented) A control arm in accordance with claim 9, wherein said mounting strap is fixed on said arm body by a clinch connection.

15. (Previously Presented) A control arm in accordance with claim 9, wherein said mounting strap is fixed on said arm body by a tox clinch connection

16. (Previously Presented) A control arm in accordance with claim 9, wherein said bearing area and said mounting strap essentially have identical width dimensions.

17. (Previously Presented) A control arm in accordance with claim 1, further comprising:

a bearing element in said ring-shape bearing area.

18. (Currently Amended) A motor vehicle wheel suspension control arm formed by the steps comprising:

~~providing a single sheet of metal forming at least a part of an arm body and a circular mounting bushing with a ring-shape bearing area and a mounting strap~~

5 molding a one piece arm body mounting structure including a single sheet of metal forming at least a part of an arm body and a circular mounting bushing with a wall, a ring-shape bearing area and a mounting strap, said wall being integrally connected to said arm body; and fixing the mounting strap to said arm body.

19. (Previously Presented) A motor vehicle wheel suspension control arm according to claim 18, further comprising:

providing another metal sheet, wherein said arm is formed of said metal sheet connected to said another metal sheet.

20. (Previously Presented) A motor vehicle wheel suspension control arm according to claim 18, further comprising:

an elastic bearing element in said ring-shape bearing area.